



<b>Product Specification [产品规格书]:</b>	Document No	PS-A2004-01
<b>Subject [主题]:</b> 2.00mm Pitch A2004 Series Connector Specification	Date Issued	2014/02/20
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	Version	A

This specification is referred to the 2.00mm series wire to board connector

**索引【INDEX】**

1. 适用范围 【Scope】
2. 规格与料号 【Spec and Part number】
3. 材质与表面处理 【Disposal of Material and surface】
4. 额定等级 【Ratings and applicable wires】
5. 性能 【 Performance 】
  - 5-1. 电气的性能 【Electrical Performance.】
  - 5-2. 机械的性能 【Mechanical Performance】
  - 5-3. 环境性能及其它 【Environmental Performance and Others】
6. 综合插入力及拔出力 【 Insertion/Withdrawal Force 】

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**【1.适用范围 Scope】**

此种规格包括 2.00mm Pitch A2004 Series 连接器规格说明.

This Specification Covers the 2.00mm Pitch A2004 Series Connector Specification.

**【2.规格与料号 Spec and Part number】**

规格内容 Specification	产品料号 Production No.	产品图示 Picture of Product
端子/Terminal	A2004TL-PSN- A2004T-PSN-X	
胶壳/Housing	A2004-2*XXAXX	
针座/Wafer	A2004WV-2*XXAXX A2004WR-2*XXAXX	

**【3.材质与表面处理 Disposal of Material and surface】**

规格内容 Specification	材质 Materials	表面处理 Disposal of Surface
端子/Terminal	磷铜/Phosphor Bronze	Nickel Plated: 30u" Min ,Tin Plated: 80u" Min
胶壳/Housing	PA66	UL 94V-0
针座/Wafer	Base	PA9T
	PIN	黄铜/Brass
		Nickel Plated: 30u" Min ,Tin Plated: 80u" Min

(上述参数请以工程图为准/Please Refer to the Project drawing for the above Specification)

**【4. 额定等级 Ratings and applicable wires】**

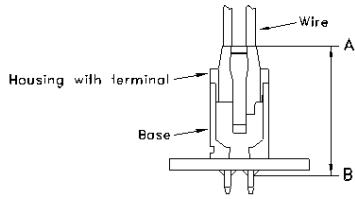
项目【Item】	规格【Standard】		
额定电压 Rated Voltage (Max.)	250V	[AC/DC]	
额定电流 Rated Current (Max.)	3A		
使用温度范围 Ambient temperature Range	-25°C ~ +85°C		
适用线径 Applicable wire insulation O.D	2026TL-PSN-X (低脚)	AWG#28~32	Insulation 绝缘 O. D. 1.00mm (Max. )
	2026T-PSN-X	AWG#22~28	Insulation 绝缘 O. D. 1.50mm (Max. )

【 \*升温时含端子.Including terminal temperature rise. 】

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**【5.性能 PERFORMANCE】**

**5-1. 电气的性能 Electrical Performance.**

项 目 【Item】	条 件 【Test Condition】	规 格 【Requirement】
5-1-1 接触阻抗 Contact Resistance	<p>公母配合,开放电压 20mV 以下,电流 10mA 检测连接器 A~B 区. Mate connectors, measure by dry circuit, 20mV MAX, 10mA. (Based upon EIA-364-06A).</p> 	<p>Initial: 10 milliohms Max. After Test: 20 milliohms Max.</p>
5-1-2 绝缘阻抗 Insulation Resistance	<p>公母配合,在相邻端子,端子与地片之间,使用 800V 的直流电,检测连接器. Mate connectors, apply 800V DC between adjacent terminal or ground. (Based upon EIA-364-21B / MIL-STD-202 Method 302 Cond.B)</p>	1000 Megohms Min.
5-1-3 耐电压 Dielectric Strength	<p>公母配合,在相邻端子,端子与地片之间,使用 800V 的交流电 1 分钟,检测连接器. Mate connectors, apply 800V AC for 1 minute between adjacent terminal or ground. (Based upon EIA-364-20A / MIL-STD-202 Method 301)</p>	外观无损伤, 无打火花 No Breakdown and Flashover
5-1-4 铆线后端子接触 阻抗 Contact resistance on crimped portion	<p>铆线后之端子,开放电压 20mV 以下,电流 10mA 检测连接器. Crimp the applicable wire on to the terminal measure by dry circuit 20mV MAX, 10mA.</p>	10 milliohms Max.

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**5-2. 机械的性能 Mechanical Performance.**

项目 【Item】		条件 【Test Condition】	规格 【Requirement】
5-2-1	插拔力 Insertion & Retention Force	<p>以每分钟 25.4±3mm 的速率插入和拔出。 Insert and withdraw Connectors at the speed rate of 25.4±3mm/minute.</p>	参照第 6 项 Refer to paragraph 6
5-2-2	端子保持力 Terminal/Housing Retention Force	<p>以每分钟 25.4±3mm 的速率,将端子从 Housing 内轴向拔出的力量。 Apply axial pull out force at the speed rate of 25.4±3mm/minute on the terminal assembled in the housing.</p>	14.7N {1.5kgf} Min.
5-2-3	端子插入力 Terminal Insertion Force	<p>铆线后之端子插入 Housing 所需最大力量。 Insert the crimped terminal into the housing.</p>	9.8N {1.0kgf} Max.
5-2-4	Pin 针保持力 Pin Retention Force	<p>以每分钟 25.4±3mm 的速率,将 PIN 针从 Wafer 内轴向拔出的力量。 Apply axial push force at the speed rate of 25.4±3mm/minute.</p>	9.8N {1.0kgf} min.

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项目 【Item】		条件 【Test Condition】	规格 【Requirement】						
5-2-5	端子压着强度 Tensile strength (Crimped connections)	固定铆线后的端子, 使电线与端子分离时所需的最小力量. Fix the crimped terminal, apply axial pull out force on the wire. (Do not crimp insulation part).	AWG#	#22	#24	#26	#28	#30	#32
			Spec.kgf. Min.	4.0	3.0	2.0	1.0	0.5	0.3
			Note> As for unspecified wire sizes in this specification define values with clients						

**5-3. 环境性能及其它 Environmental Performance and Others.**

项目 【Item】		条件 【Test Condition】	规格 【Requirement】	
5-3-1	重复插拔 Repeated Insertion/ Withdrawal	以每分钟不超过 10 次的速率,将公母插拔 30 次. When mated up to 30 cycles repeatedly by the rate of 10 cycles per minute.	接触阻抗 Contact Resistance	20milliohms Max.
5-3-2	温升测试 Temperature Rise	公母连接器配合后, 加载额定电流直到温度上升到稳定状态, 然后再测量温升 (EIA364-70,Method 1) Mating connectors shall be energized at rating current until thermal stability is achieved, and then measured the temperature rise. (EIA364-70,Method 1)	温升测试 Temperature rise	30℃ Max.
5-3-3	振动测试 Vibration test	振幅: 1.5mm P-P 时间: 10~55~10 HZ in 1 minute 持续时间: 每轴向 2 小时 Amplitude: 1.5mm P-P Sweep time: 10~55~10 HZ in 1 minute Duration: 2 hours in each X.Y.Z axials. (Based upon EIA-364-28B/MIL-STD-202 Method 213B Cond.A)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	20milliohms Max.
			瞬断 Discontinuity	1 micro-second Max.
5-3-4	冲击测试 Shock test	在 X.Y.Z 上 6 个方向上,以 490m/s <sup>2</sup> (50g 的力量)冲击下各 3 回.490m/s <sup>2</sup> {50G}, 3 strokes in each X.Y.Z. axes. (Based upon EIA-364-27B/MIL-STD-202 Method 213B Cond.A)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	20milliohms Max.
			瞬断 Discontinuity	1 micro-second Max.



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5-3-5	耐热性 Heat Resistance	85±2℃, 96 hours. (Based upon MIL-STD-202 Method 108A Cond.A)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	20 milliohms Max.
5-3-6	耐寒性 Cold Resistance	-25±3℃, 96 hours. (Based upon EIA-364-105)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	20 milliohms Max.
5-3-7	耐湿性 Humidity	温度: 40±2℃ 湿度: 90~95%(RH) 持续时间: 96 hours Temperature: 40±2℃ Relative Humidity: 90~95% Duration: 96 hours (Based upon EIA-364-31A/MIL-STD-202 Method 103B Cond.B)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	20 milliohms Max.
			耐电压 Dielectric Strength	Must meet 5-1-3
5-3-8	温度变化 Temperature Cycling	从-25℃持续 30 分钟升至+85℃持续 30 分钟, 循环 5 次. 5 cycles of: a) -25℃ 30 minutes. b) +85℃ 30 minutes. (Based upon EIA-364-32B)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	20 milliohms Max.
5-3-9	盐水喷雾 Salt Spray	在温度 35±2℃, 盐水浓度 5±1% 下, 盐水喷雾 24±1 小时. 24±1 hours exposure to a salt spray from the 5±1% solution at 35±2℃. (Based upon EIA-364-26B/MIL-STD-202 Method 101D Cond.B).	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	20 milliohms Max.
5-3-10	焊锡附着性 Solder-ability	焊接温度: 245±3℃. 浸锡时间: 3~5 秒. Solder temperature: 245±3℃. Immersion period: 3~5 seconds. (Based upon EIA-364-52)	Solder Wetting	浸过焊的样本的电镀表面应是光滑的焊料 Plating surface of solder-dipping section of a specimen shall be covered with smooth solder



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**【6.综合插入力及拔出力 INSERTION/WITHDRAWAL FORCE】 <Connector mating force>**

PIN 数 No. of CKT	初次插入力(最大值) First Insertion (kgf Max.)	30 次拔出力(最小值) 30 <sup>th</sup> Withdrawal (kgf Min.)	PIN 数 No. of CKT	初次插入力(最大值) First Insertion (kgf Max.)	30 次拔出力(最小值) 30 <sup>th</sup> Withdrawal (kgf Min.)
Single	1.0	0.05	2*11	8.5	1.5
2*02	4.0	0.4	2*12	9.0	1.6
2*03	4.5	0.6	2*13	9.5	1.6
2*04	5.0	0.8	2*14	10.0	1.7
2*05	5.5	1.0	2*15	10.5	1.7
2*06	6.0	1.2	2*16	11.0	1.8
2*07	6.5	1.2	2*17	11.5	1.8
2*08	7.0	1.4	2*18	12.0	1.9
2*09	7.5	1.4	2*19	12.5	1.9
2*10	8.0	1.5	2*20	13.0	2.0

注: 以上插拔次数为 30 次

Note: Insertion and Withdrawal for 30Cycles