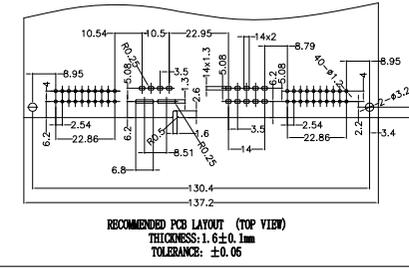
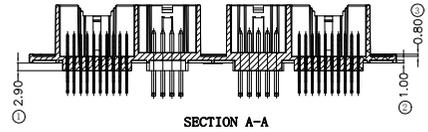


RoHS



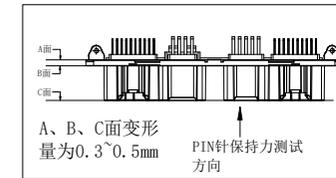
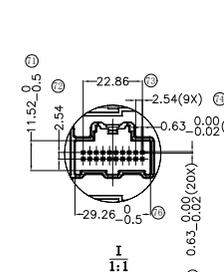
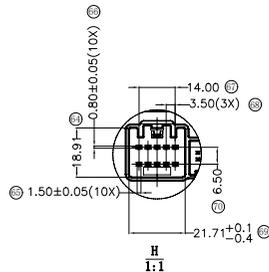
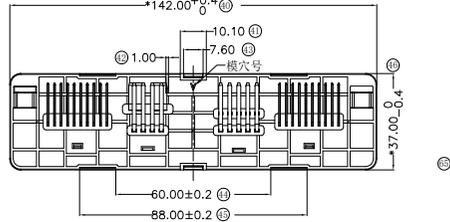
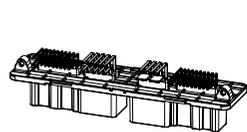
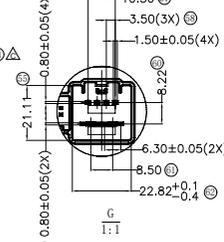
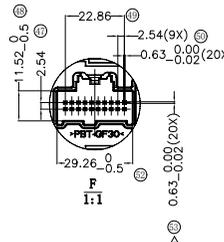
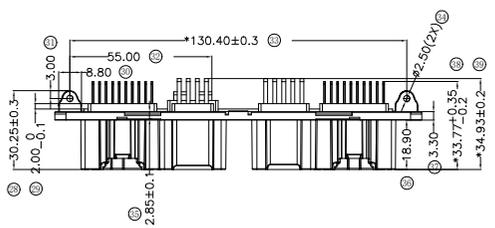
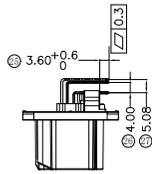
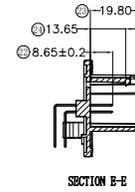
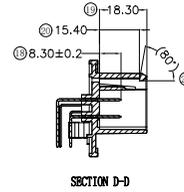
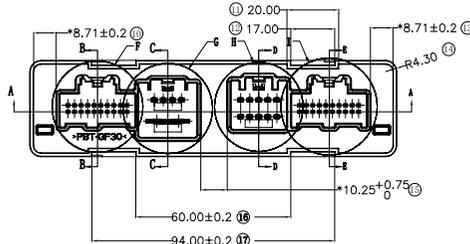
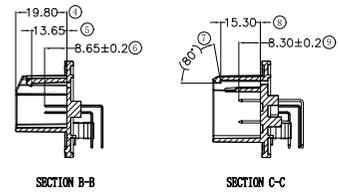
8556 WR-1x56-PT B B 40 T R 001 Q

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫

- ① 系列编码: 8556
- ② 产品类别: W-Wafer
- ③ 外观形态: R-Right Angle 90°
- ④ PIN数: 1x56Pin
- ⑤ 塑胶材质: PT -PBT
- ⑥ 颜色编码: B-黑色
- ⑦ 五金材质: B-黄铜
- ⑧ 电镀编码: 40-镍50u"-200u", 亮锡100u"-300u"
- ⑨ 包装编码: T-吸塑盘
- ⑩ 环保编码: R-RoHS
- ⑪ 流水码: 001-100
- ⑫ 车用非车用编码: Q-汽车料号

技术要求:

- 1、注塑件材质为PBT+30%GF、Black
- 2、插针折弯角度务必保证垂直, 插针表面镀亮锡, 底层镀镍50u"-200u", 镀锡100u"-300u"
- 3、注塑件表面无缩水, 熔焊痕及飞边, 浇口残余≤0.5
- 4、产品须符合 2011/65/EU ROHS受控物质
- 5、未注要求时材料耐热形状稳定性达到100℃, 低温脆化温度-40℃
- 6、注塑件未注尺寸公差按GB/T14486 MT5
- 7、未注形位公差按GB/T1184-K
- 8、标示"Ⓞ"为FAI检测尺寸
- 9、图中带"*"尺寸为重点尺寸
- 10、胶壳外观面处理: 火花纹 (不包括对插口内表面)
- 11、产品必须满足GB/T 30512-2014汽车禁用物质要求
- 12、26、27、47、49、50、57、58、60、61、67、68、70、72、73、74号尺寸不做公差要求, 以孔规治具管控且以不影响实际对配为准。
- 13、Retention force:
25N Min./pin for 0.64 blade width
50N Min./pin for 1.50 blade width
60N Min./pin for 6.30 blade width



GB/T14486 MT5	
>0 ~ 3	±0.1
>3 ~ 6	±0.12
>6 ~ 10	±0.14
>10 ~ 14	±0.16
>14 ~ 18	±0.19
>18 ~ 24	±0.22
>24 ~ 30	±0.25
>30 ~ 40	±0.28
>40 ~ 50	±0.32
>50 ~ 60	±0.37
>60 ~ 80	±0.43
>80 ~ 100	±0.50
>100 ~ 120	±0.57
>120 ~ 140	±0.64
>140 ~ 160	±0.72

8556WR-1x56-PTBB40TR001Q	PBT-GF30	Brass	Ni:50u"-200u" Bright Sn:100u"-300u"min
PART NO.	Material (Housing)	Material (Pin)	Finish (Pin)

DATE	REV	ECN NO.	DESCRIPTION	MODIFY	APPROVAL	PROJECT	APPROVAL	CHECK	DRAWN	DATE	PART NO. 8556WR-1x56-PTBB40TR001Q				
						GENERAL TOLERANCE				TITLE					
						.X				8.50/3.50/2.54mm Pitch connector Wafer					
						.XX				UNIT					
						.XXX				mm					
						X°				SCALE					
						PROJECT				1:2					
						YANG				SHEET					
						TIAN				1/1					
						TIAN				REV					
						2019/06/27				A0					
										NUMBER					
										A-000					

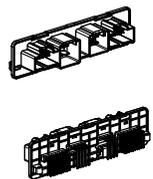


东莞市国亚电子有限公司
DONGGUO GUOYA ELECTRONICS CO.,LTD

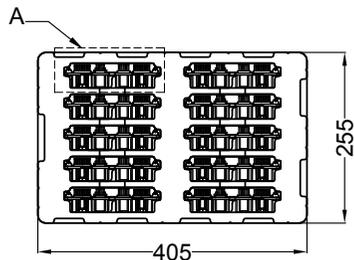
PART NO. 8556WR-1x56-PTBB40TR001Q

TITLE 8.50/3.50/2.54mm Pitch connector Wafer

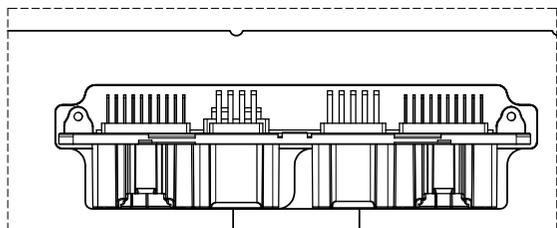
UNIT SCALE SHEET REV NUMBER
mm 1:2 1/1 A0 A-000



产品

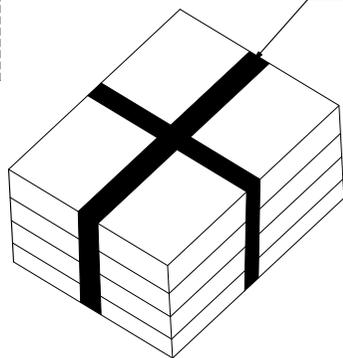


步骤1



局部放大图A
比例 5:1

PE 膜

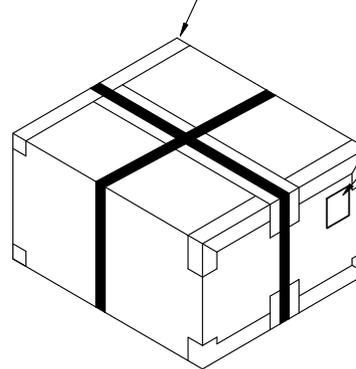


步骤2



透明胶带

标签



步骤3

包装说明:

步骤1: 将检验好的 8556WR-1x56-PTBB40TR001Q良品,Pin针脚朝下, 整齐摆放入吸塑盘型腔内,一盘放10PCS.

吸塑盘规格: 405*255*45mm

吸塑盘材质: 透明 PET

吸塑盘厚度: T=0.8mm

步骤2: 3盘叠起来为1扎, 最上面再放一个空吸塑盘当盖子用, 然后用PE膜扎住.

步骤3: 将打包好的吸塑盘放入纸箱, 一纸箱放1扎.

纸箱规格: 420x270x190 mm

纸箱材质: K=K 耐破强度15KG K1535K1

纸箱厚度: 6±1mm

步骤4: 在装箱后吸塑盘表面放1PCS珍珠棉, 然后用透明胶带封箱.

珍珠棉规格: 400*240*20 mm

注: 不够整箱时, 需以填充物填充,不可有晃动.

料号	盘/pcs	箱/盘	箱/pcs
8556WR-1x56-PTBB40TR001Q	10	3	30



					一般公差 .X ±0.35 .XX ±0.25 .XXX ±0.15 X° ±12°		东莞市国亚电子有限公司 DONGGUO GUOYA ELECTRONICS CO.,LTD		料号: 8556WR-1x56-PTBB40TR001Q	
					核准 YANG		审查 TIAN		名称: 8.50/3.50/2.54mm Pitch connector Wafer Package	
					制作 TIAN		日期 2019/08/23		单位 mm	
					视角 				页次 1/1	
									版本 A0	
									编号 A-000	
日期	版次	变更编号	变更内容说明	变更人	核准					